

Sash width (W)	Free width (w)
66mm Fr. Casement	$w = W1 + W2 - 555\text{mm}$
90mm Fr. Casement	$w = W1 + W2 - 579\text{mm}$
Sash height (H)	Free height (h)
	$h = H - 100\text{mm}$