

Sash width (W)	Free width (w)
	$w = W - 100\text{mm}$
Sash height (H)	Free height (h)
260 - 349.9mm	$h = 0.643 \times H - 55 - (3.2 \times (350 - H))/90\text{mm}$
350 - 489.9mm	$h = 0.743 \times H - 92\text{mm}$
490 - 1099.9mm	$h = 0.770 \times H - 155\text{mm}$
1100 - 1500mm	$h = 0.646 \times H - 124\text{mm}$