

Sash width (W)	Free width (w)
2 layer glazing, 66mm Fr. Casement	$w = W1 + W2 - 150\text{mm}$
2 layer glazing, 90mm Fr. Casement	$w = W1 + W2 - 179\text{mm}$
Sash height (H)	Free height (h)
with 52mm threshold	$h = H - 102\text{mm}$
with 15mm threshold	$h = H - 65\text{mm}$